



Spartaclean™

PREPSOLVE -STEP ONE- **SUREBOND** -STEP TWO-
NON MEK-ACETONE BIO-BASE / BIO-DEGRADABLE

UNIQUE HI PERFORMANCE TWO STEP PROCESS
SURFACE PREPARATION CLEANER (STEP ONE)
BONDING PHENOLIC RESIN PRIMER (STEP TWO)
SUREBOND / PREPSOLVE KIT - PART # 833-75427

TREATS 700+ Clutch Bond Applications



ONLY US\$ 0.15 per unit
Application Cost (3X Kit Case)

SINGLE KIT: US\$ 120.00
(plus shipping costs)

3X KIT CASE: US\$ 330.00
(includes USA Shipping)

Highly Engineered – Bio Base Technology
products made with Natural / Biodegradable
Solvent Chemistry - replacement for existing
(MEK & Acetone) Petroleum Metal Surface
Solvents and Clutch Bonding Primer Products

Simply Clean the Surface with PREPSOLVE™
and Lightly apply the **SUREBOND™** Primer
Advanced “Green” Adhesive Technology

- Formulated with renewable resources
- COST LESS than previous products
- No mixing or diluting required

Product cleanliness - SureBond™ comes
ready to use container & application brush
Designed for OSHA work station regulation
requirements for proper labeled containers.

141F+ Flash Point – NON Dangerous Goods
HazMat Shipping not required - OSHA SAFE

Spartaclean Bio Technologies, Inc.
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PREPSOLVE

**Bio Base - Bio Degradable
NON MEK or ACETONE
INDUSTRIAL
SURFACE CLEANER
(use w/SUREBOND primer)**

-STEP ONE-

Developed by:
**AEROMOTIVE
RESEARCH**

**PART# 833-77427
NET WT 32 OZ (.946L)**

PREPSOLVE Hi Performance Bio Base Surface Preparation Solvent. 100% direct replacement for MEK (Methyl Ethyl Keytone) product. applications. Provides effective deep cleansing - removal of dirt, oils & contaminants from fine machined areas without leaving behind "surface" residue. Provides Final Surface Cleanliness to the Highest "Aerospace Engineering Standards".

PREPSOLVE - STEP ONE- Formulated solvent to work together with **SUREBOND - STEP TWO-** Bio-Enhanced Phenolic Resin - Primer designed to provide increased Industrial Adhesive (Glue) upon the metal surface to be bonded (same glue / chemistry used within the specific clutch disk material).

TREATS 700+ Clutch Bond Applications

CONTENTS: Proprietary Bio Co-Solvents Chemistry: Consult MSDS (available online)
DISPOSAL Has no known environmental issues (excluding dirt or contamination). All used & unused product should be disposed with local, state, & federal regulations.
FIRST AID: In case of eye contact flush with water for 15 minutes. If swallowed, DO NOT induce vomiting. If too much is breathed, remove to fresh air. For severe exposure call a physician immediately. Consult Material Safety Data Sheet (MSDS).

PROFESSIONAL USE ONLY- KEEP AWAY FROM CHILDREN
Health = 1 / Fire = 1 / Flammability = 1 / Reactivity = 0

Flash Point: < 151F Boiling Point: < 275F Mfg in USA
Shipping Packaging: Non-Regulated & Limited Quantity.

PREPSOLVE & SUREBOND (KIT) PART# 833-75427
Spartaclean Bio-Technologies, Inc. - Service (815) 637-1574
PO Box 16072, Rockford, IL 61132-6072 USA

www.spartaclean.com



PREPSOLVE Metal Surface CLEANING INSTRUCTIONS

1. Work Area - Clean & Ventilated
2. For Cleanliness Control at each application use fresh paper towel (clean dust free cloth)
3. On Metal Surface area wipe PREPSOLVE 2-3Xs until Clean.
4. Throw away used - dirty cloth.
5. Apply SUREBOND w/ brush to metal surface - place clutch disk put unit into bonder until done. (keep away from electrical source)

Watch Instruction Video

PREPSOLVE (Step One) is a 100% Bio Base Product Worker & Environmental Bio Safe Solvent for Premium Metal Surface / Cleaning Preparation upgrade replacement to MEK (Methyl Ethyl Keytone) Formulated to work together with SUREBOND (Step Two) Primer Adhesive.

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SUREBOND

**Bio Base - Bio Degradable
CLUTCH BONDING
INDUSTRIAL
ADHESIVE - PRIMER
(use w/**PREPSOLVE** cleaner)
-STEP TWO-**

Developed by:
**AEROMOTIVE
RESEARCH**

**PART# 833-55427
NET WT 32 OZ (.946L)**

SUREBOND is a Bio -Enhanced Phenolic Resin-Primer designed to provide increased industrial adhesive (Glue) upon metal surface to be bonded. (same Glue / Chemistry used within the specific clutch disk material)

ISSUE: Over a period of time (6 months) solvents within the rubber type adhesive used in the clutch disk material (no matter the manufacture) begins to evaporate (reducing friction disk material bonding performance). When additional Phenolic Resin (Adhesive) is placed on the metal surface it increases bonding performance.

PREPSOLVE - STEP ONE - Bio Based 100% replacement solvent for MEK (Methyl Ethyl Keytone) cleaning application and is formulated to work with **SUREBOND - STEP TWO** - Industrial Adhesive (Glue) Primer product.

TREATS 700+ Clutch Bond Applications

CONTENTS: Bio Enhanced - Phenolic Resin Adhesive (Glue) Chemistry
Consult MSDS - follow all State / Federal EPA OSHA (government) regulations.
DISPOSAL: Has no known environmental issues. Used & unused product should be disposed in conformance with all local, state & federal (government) regulations.
FIRST AID: In case of eye contact, flush with water for 15 minutes, for all other issues consult Material Safety Data Sheet (MSDS) - available online.

PROFESSIONAL USE ONLY-KEEP AWAY FROM CHILDREN

Health = 1 Fire = 1 Flammability = 1 Reactivity = 0

Flash Point: < 141F Boil Point: < 240F Mfg in USA

Shipping / Packaging: Non-Regulated & Limited Quantity

PREPSOLVE & SUREBOND (KIT) PART# 833-75427

Spartaclean Bio Technologies, Inc. - Service: (815) 637-1574

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SUREBOND ADHESIVE CLUTCH BONDING INSTRUCTIONS

1. Use **PREPSOLVE** to clean surface.
2. Apply **SUREBOND** (Glue) evenly to coat metal surface - disk area 100% (Brush provides portion control)
3. Center clutch disk upon surface
Put unit in heat bonder until done.
(**SUREBOND** is Heat Activated)
4. Verify Bonding is Complete treated area wil have Golden Yellow color.

Watch Instruction Video

After **PREPSOLVE** (Step One) clean preparation **SUREBOND** (Step Two) uses the same "glue" chemistry (rubber adhesive) as used within clutch friction material .
When applied, increases overall bond adhesive process performance to metal surface